# Diffusion Coefficients of the Halocarbons $CCl_2F_2$ and $C_2Cl_2F_4$ with Simple Gases

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Binary diffusion coefficients for halocarbons  $CCl_2F_2$  (R12) and  $C_2Cl_2F_4$  (R114) with H<sub>2</sub>, N<sub>2</sub>, and He are reported, together with the corresponding temperature dependence coefficient in the 298–343 K region. Experimental results are obtained from the arrested-flow chromatographic method. The precision of the experimental diffusivities is within 2%, but predicted values with the equations of Fuller-Scheiter-Giddings or Lennard-Jones differ substantially from those measured.

#### Introduction

Binary gaseous diffusion coefficients of halocarbons R12  $(CCl_2F_2)$  and R114  $(F_2CiCCClF_2)$  in the simple gases N<sub>2</sub>, H<sub>2</sub>, and He have been measured. The instrumental design has been verified by comparing with literature values the measured binary diffusion coefficients of ethane and ethene in nitrogen and hydrogen.

The diffusion coefficient of such compounds is of particular importance for the understanding of transport mechanisms and is relevant for particular chemical engineering applications.

Although various surveys of diffusion coefficients of gaseous organic molecules have been presented, little has appeared concerning mixtures of molecules such as halocarbons with a simple gas. Fuller et al. (1) have, however, measured the gaseous diffusion coefficients of halogenated hydrocarbons mixed with helium in the 428 K region.

Most experimental methods are derived from gas chromatographic (GC) techniques. Generally, a small gaseous pulse of compound A is introduced instantaneously into an unpacked column, where it diffuses in a flow of the carrier gas B. Maynard and Grushka (2) provide the corresponding theory of zone broadening by diffusion of a solute introduced in a carrier gas. Choudhary (3) reviews various GC techniques, of which the arrested-flow method has the advantages of simplicity of instrumental design and of rapidity of measurement. For these reasons, the method of arrested flow was chosen for the present study.

### **Experimental Section**

As applications of the arrested-flow method are detailed by Ashraf et al. (4), only the modifications made in a conventional GC system are discussed here. The apparatus involved empty columns, injection and switching valves, a thermal conductivity detector, and measuring devices for gas flow, peak width, time, temperature, and pressure. The carrier gas was preheated in a helicoidal copper heat exchanger immersed in a water bath, which gave better control of column temperature than an oven. The two coiled stainless steel columns were immersed in the thermostated water bath. The diffusion column was 6.00 m long, with a coiling diameter of 0.20 m. By weighing the amount of an aqueous surfactant solution of known density necessary to fill the column the inside cross sectional area was accurately determined. Thus the section area,  $s_a$ , obtained was 1.28  $\times$ 10<sup>-4</sup> m<sup>2</sup>. An eight-port valve (Carle model) connected to the column with 1/16-in. tubing was used to stop and switch the flowing gas to the catharometer. A six-port valve (Intersmat

model) was used to take 0.4-cm<sup>3</sup> solute gas samples. The potentiometer recorder chart speed of 100 mm/min allowed accurate peak width measurement, better than 2%. As the pressure drop in the column was negligible, diffusion coefficients were measured at atmospheric pressure. This pressure was measured to 0.05 mmHg with a barometer. The bath temperature was controlled to 0.1 K, and no significant vertical temperature gradient could be observed. The thermistor thermometer was accurate to 0.1 K. Time was measured by a stopwatch. Gas flow, controlled by a Brooks flow controller (Model 8744), was measured by using a SGE digital flowmeter calibrated according to factory specifications to within 4% for the 5-20 mL/min range. The carrier gas was saturated by bubbling through a water saturator placed at the outlet of the GC equipment. Carrler gas flow rates were found to have no effect upon binary diffusion coefficients in the selected interval. Values corrected to the column temperature were in the range 5-20 mL/min. Solutes such as ethane (99.9% purity), haiocarbons (99% purity), and carrier gases (H2, N2, He: 99% or higher purity) were supplied by Air Liquide.

Once temperature equilibrium was reached in the water bath, a typical experimental run was started while a constant carrier gas flow rate was maintained (measured flow varying within  $\pm 0.2$  mL/min). Then a solute sample was injected into the column, and the retention time  $(t_A)$ , i.e. the time interval between injection and elution, was recorded. In the following runs, after the pulse has reached the lower half of the column, the flow of the carrier gas was stopped. Repeatedly, during varying times ( $t_{arrested}$ ), the flow was stopped and the arrest time recorded for a given gas velocity. At the end of each operation, the valve was rotated to its initial position to cause the solute to be eluted. Thus, the peak was recorded, the elution time corresponding to  $t_B$ .

#### Results

McCoy and Moffat (5) and Knox and McLaren (6) show that the final concentration profile of the elution peak has the form of the usual solution of the diffusion equation, where the spatial variance  $s_i$  is given by the following equation:

$$s_t = 2D_{\text{axial}}(t_{\text{A}} + t_{\text{B}}) + 2D_{\text{AB}}t_{\text{arrested}}$$

with the variance  $\sigma_t^2$  in place of  $s_t$ , the binary diffusion coefficient  $D_{AB}$  is given by

$$d\sigma_t^2/dt = 2D_{AB}/v_1^2$$

where the variance  ${\sigma_t}^2$  is calculated at half the height of the peak from

$$\Delta = 2.3548(\sigma,^2)^{1/2}$$

A plot  $\sigma_t^2$  versus  $t_{\text{arrested}}$  (arrested time) should be a straight line of slope  $2D_{AB}/v_1^2$ , in which  $v_1$  is the carrier gas velocity given by the relation

$$v_1 = F_c/s_a$$

where  $F_c$  is the corrected carrier gas flow rate at the conditions prevailing in the column, given by the relation

$$F_{\rm c} = F_{\rm e}T_{\rm c}/T_{\rm a}(P_{\rm atm} - P_{\rm H_2O})/P_{\rm atm}$$



Figure 1. Effect of arrest time on variance for  $H_2$ - $N_2$  system.

 Table I. Binary Diffusion Coefficients by the

 Arrested-Flow Method for Known Mixtures

			$D_{\rm AB},{\rm cm^2/s}$					
gas pair		temp.	corrected to 101					
carrier	solute	ĸ	kPa	calcda		lit.	ref	
H,	$N_2$	304.2	0.806	0.808	0.786	0.797	8	
H,	N,	307.2	0.831	0.821	0.802	0.879	8	
N,	C <sub>2</sub> H₄	293.2	0.180	0.149	0.152	0.183	9	
He	C <sub>2</sub> H	322.7	0.582	0.531	0.588	0.556	7	
He	C₂H₄	322.7	0.620	0.561	0.630	0.598	7	

<sup>a</sup>First value calculated with FSG equation, second value calculated with the LJ equation, the parameters of which are taken from ref 10.

Table II. Temperature Coefficients n for  $H_2-N_2$  and Halocarbon Carrier Gas Mixtures

	gas pair			
carrie	r solute	n	std dev, $\sigma^a$	
H <sub>2</sub>	N <sub>2</sub>	1.71°	0.998	-
$N_2$	<b>R</b> 12	1.82	0.984	
$H_2$	R12	1.47	0.997	
He	R12	1.57	0.997	
N <sub>2</sub>	R114	1.27	0.991	
H,	R114	1.82	0.997	
He	R114	1.41	0.998	

 ${}^{a}\sigma = (\sum_{i}(D_{AB \exp} - D_{AB \operatorname{cale}})^{2})^{1/2}/N - 1$  where N is the number of experimental points. <sup>b</sup>Literature values: 1.61 (8), 1.75 (13), and 1.69 (14).

A least-squares fit of the  $\sigma_t^2$  data versus  $t_{\text{arrested}}$  provides the slope and standard deviation. The reliability of the method was checked by measuring  $D_{AB}$  for the following well-known mixtures: nitrogen in hydrogen as carrier gas and mixtures of ethane and ethene with helium and nitrogen as carrier gases. A typical curve is shown in Figure 1 and comparisons with literature data are presented in Table I. Reproducibility of the measured peak variance was good. No influence of variable carrier gas velocity was observed for the low flow rates chosen for these experiments. Thus, the average deviation, 3.5%, and maximum value, 5.7%, between our data and literature data provide validation of the experimental method.

Dependence of binary diffusion coefficients upon temperature is generally described as a power dependence,  $AT^n$ , with *n* specific to each system, as reported by Katsanos (7), and *A*, a complex function involving various physical parameters. The exponent *n* can be determined from the slope of a logarithmic  $D_{AB}$  plot, presented in Figures 2 and 3. For the nitrogen in hydrogen as carrier gas and mixtures of the R12 and R114



Figure 2. Effect of temperature on D<sub>AB</sub> for the R12 mixtures.



Figure 3. Effect of temperature on  $D_{AB}$  for the R114 mixtures.

Table III. Experimental and Calculated Values of  $D_{AB}$  for R12 and R114 Mixtures

			$D_{\rm AB}$ , cm <sup>2</sup> /s					
gas pair		temp.	corrected to 101			%		
carrier	solute	ĸ	kPa	calcd <sup>a</sup>		deviation		
N <sub>2</sub>	R12	297.65	0.091	0.089	0.094	2	3	
H,	R12	298.15	0.325	0.383	0.443	18	36	
He	R12	298.05	0.320	0.320	0.403	0	26	
$N_{2}$	R114	298.15	0.082	0.073	0.080	11	2	
H,	R114	298.15	0.297	0.317	0.417	7	40	
He	R114	298.15	0.280	0.257	0.347	8	24	

<sup>a</sup> First value calculated with FSG equation; second value calculated with the LJ equation; the parameters are taken from ref 10 for H<sub>2</sub>, N<sub>2</sub>, and He. For R12 and R114 halocarbons, the second virial coefficients have been fitted following the equation  $B(T) = boB^*(T^*)$ , where  $B^*$  is the reduced second virial coefficients and bo  $= 2\Pi \sigma^3/3$ . The virial coefficients are given in ref 11. We obtained for R12  $\sigma = 3.59$  A and  $\epsilon/k = 154.49$  K and for R114  $\sigma = 5.81$  A and  $\epsilon/k = 219.06$  K. <sup>b</sup>% deviation  $= |D_{exp} - D_{cale}|/D_{exp} \times 100$ .

hydrocarbons with various carrier gases, the values of n are shown in Table II. Experimental and calculated values of  $D_{AB}$ are shown in Table III. The calculated values are derived from the application of Fuller-Schetter-Giddings (FSG) and Lennard-Jones (LJ) equations (10). The average deviations between experimental and calculated values are larger than for hydrocarbon-simple gas mixtures. In particular, the calculated values with the FSG equation are slightly above the suggested

Δ

accuracy, 5-10%, given by Reid et al. (12) for this correlation.

#### Conclusion

New binary diffusion coefficients for the halocarbons CCl<sub>2</sub>F<sub>2</sub> and C2Cl2F4, with H2, N2, and He, are presented together with the corresponding temperature dependence coefficients in the 298-343 K region. The arrested-flow method is easy to implement with a reasonable accuracy using simple equipment. The discrepancy observed between experimental and predicted values shows the necessity of experimental measurements to obtain reliable data.

# Glossarv

DAB	binary diffusion coefficient, cm <sup>2</sup> /s
Daxiai	axial diffusion coefficient, cm <sup>2</sup> /s
F <sub>e</sub> ,F <sub>c</sub>	experimental flow rate and flow rate corrected to column conditions, cm <sup>3</sup> /min
n	exponent of the temperature-dependent equation for $D_{AB}$
Р <sub>н2</sub> 0	vapor pressure of water at ambient temperature, mm Hg
s, <sup>2</sup>	spatial variance, m <sup>2</sup>
Sa	cross-sectional area of the chromatographic column, m <sup>2</sup>
t <sub>arrested</sub>	time period corresponding to the flow arrest time, s
t <sub>A</sub>	time period during convection of solute pulse to column midregion, s
t <sub>B</sub>	time period during convection of solute pulse out of

the column, s

- ambient and column temperature, K  $T_{\rm a}, T_{\rm c}$ 
  - linear velocity of the carrier gas, cm/min
- $\frac{v_1}{\sigma_t^2}$ standard deviation, s<sup>2</sup>
  - width at half-height of a chromatographic peak, s

Registry No. R12, 75-71-8; R114, 76-14-2; H2, 1333-74-0; N2, 7727-37-9; He, 7440-59-7.

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# Vapor-Liquid Equilibrium for the 2-Propanol-Methyl Acetate–Dichloromethane System at 298.15 $K^{\dagger}$

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Isothermal vapor-liquid equilibrium data were determined for the 2-propanol-methyl acetate-dichloromethane system at 298.15 K, by using a modified version of a Boublik-Benson still. The data proved to be thermodynamically consistent. Excess molar Gibbs energies G<sup>E</sup> were calculated over the entire range of composition. Different expressions existing in the literature were used to predict G<sup>E</sup> from the corresponding binary data. The empirical correlation of Cibulka resulted in being the best one for this system.

# Introduction

Vapor-liquid equilibrium (VLE) data are necessary for the design of distillation processes. No experimental data have been reported in the available literature for the ternary 2propanol + methyl acetate + dichloromethane system at 298.15 K. In previous papers we have published densities and viscosities (1), as well as molar excess Gibbs energies  $G^{E}$  for

the corresponding binary mixtures (2-4). From the experimental VLE data, for this ternary system, activity coefficients  $\gamma_i$  and  $G^{E}$  can be calculated and compared with values predicted from different expressions in terms of the binary data (5-11).

#### **Experimental Section**

The methods used in our laboratory have already been described (1-4). Densities were determined with a digital densimeter AP, Model DMA 45. All weighings were made on an H315 Mettler balance. A thermostatically controlled bath (constant to 0.01 K) was used. Temperatures T were read from calibrated thermometers. Calibration was done with air and doubly distilled water. The accuracy in density  $\rho$  was 0.01%.

Equilibrium data, pressure P, and mole fractions  $x_i$  in the liquid phase and y<sub>i</sub> in the vapor phase were determined by using a modified version of the still described by Boublik and Benson (12). The still and a water ebulilometer were attached to a large vessel that could be maintained at the required constant pressure. P was calculated from the boiling point of water in the ebulliometer. The later could be determined with an accuracy of 0.01 K with a Digitec digital thermometer. The temperature in the still was also measured to 0.01 K with a call-

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